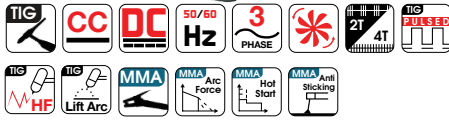


XTT 250P TIG INVERTER

NEW



PROFESSIONAL LEVEL PULSED TIG DC INVERTER

DC Output

The XTT 250 DC P can be used for TIG or MMA welding allowing the welding of a wide range of steels and Alloys. DC output and power pulsing maximises productivity whilst reducing heat output.

The majority of steels can be welded in DC mode quickly using the pulse power function, giving the flexibility of reducing heat input or increasing the welding speed and weld penetration at higher pulse frequencies. Materials up to 8mm can be TIG welded, and thicker using MMA.

STOCK CODE	DESCRIPTION
XTT250DCP	250A DC Pulsed TIG Inverter 3x400V
XTT250DCP-P1	Pulsed TIG Inverter with PRO26 Torch Package and Regulator
XTT250DCP-P2	Pulsed TIG Inverter with PRO20 Torch Package and Regulator
XTT250DCP-P1T	Pulsed TIG Inverter with PRO26 Torch Package, Regulator and Trolley
XTT250DCP-P2WT	Pulsed TIG Inverter with PRO20 Torch Package, Regulator, Water Cooler and Trolley

Accessory Information

STOCK CODE	DESCRIPTION
CKE403	Electrode Holder Cable Kit x 3m
CKC403	Earth Cables Clamp Kit x 3m
PRO26-12S3BD18	Pro-Grip® 200A Air Cooled Torch x 12.5ft
PRO20-12S3DQ18	Pro-Grip® 250A Water Cooled Torch x 12.5ft
D3595-1-1	TIG Adaptor
E700123	Argon Regulator Single Stage 2 Gauge
WP20AK	TIG Spares Kit in Plastic Case
WP26AK	TIG Spares Kit in Plastic Case
ERCP18	Trigger Plug
XR935H	Everyday Light Reactive Helmet - Black
TR005	Trolley (Not shown, Please ask team for details)
XTS905	Water Cooler

Sales: +44 (0) 1299 266800
E-Mail: info@parweld.co.uk

- 400V 3 Phase Input
- 250A @ 40% Duty Cycle
- DC Power Pulsing
- HF Arc Starting
- Digital control
- Generator Friendly
- Adjustable Upslope/ Downslope (TIG Mode)
- Start Current and Crater fill in 4T mode
- Supplied with 3m Earth Lead
- Connections 35-50mm Dinse
- 3 Years Return to Base Warranty

Technical Information

PARAMETER	VALUE
Output Current	5-250A DC
Input Voltage	400V 3P
Input Current Max	10A (14A MMA)
Duty Cycle	250A @ 40%
Up Slope Function	0-5s
Down Slope Function	0-5s
Pre-flow Function	0-10s
Post Flow Function	0-10s
Pulse Rating	0.5-100Hz
Minimum Fuse Rating	16A
KVA	9.7
Enclosure Protection	IP23S
Dimensions (mm)	404 x 170 x 296
Weight (kg)	10.5

WARRANTY VALID FOR UK AND EIRE ONLY



TIG INVERTER MACHINES



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