

# XTT 200 DC Pulsed TIG Inverter



## PROFESSIONAL LEVEL DC PULSED TIG INVERTER WITH MMA FUNCTION

### DC Output

The XTT 200 DCP has a DC output and is suitable for welding alloy, non alloy steels, stainless steel and titanium. TIG Mode - Materials up to 6mm can be welded with ease. MMA Mode - Electrodes up to 4.8mm can be used with ease.

### TIG Welding

The XTT 200 DCP is suitable for TIG welding steel and stainless steel using the HF start circuit. Adjustable power pulsing allows reduced heat input and increased penetration.

### Generator Friendly

The XTT 200 DCP is able to cope with inputs which fluctuate by +/-15% and can be used with the majority of generators. The machine is housed in a metal case with integrated carry handle and shoulder strap. A carry case is available as an optional extra.

- 230V Input
- 200A @ 25% Duty Cycle
- Square Wave AC TIG Mode
- Variable AC Frequency
- Variable Pulse Frequency
- HF Arc Starting
- Digital control
- Optional Foot Control
- Generator Friendly
- Adjustable Downslope (TIG Mode)
- Supplied with 3m Earth Lead
- Connections 35-50mm Dinse
- 3 Years Return to Base Warranty

### Technical Information

PARAMETER	VALUE
Output Current	10-200 DC
Input Voltage	230V 1P
Input Current Max	18A
Duty Cycle	200A @ 30%
Up Slope Function	0-5s
Down Slope Function	0-5s
Pre-flow Function	0-1s
Post Flow Function	3-10s
Pulse Frequency	0.5-100Hz
Minimum Fuse Rating	16A
KVA	3.6
Enclosure Protection	IP23S
Dimensions (mm)	376 x 130 x 240
Weight (kg)	8

STOCK CODE	DESCRIPTION
XTT200DCP	200A DC Pulsed Tig Inverter 230V
XTT200DCP-P1	Pulsed TIG Inverter with PRO26 Torch Package and Regulator

### Accessory Information

STOCK CODE	DESCRIPTION
CKE403	Electrode Holder Cable Kit x 3m
CKC403	Earth Cables Clamp Kit x 3m
PRO26-12S3BD18	Pro-Grip® 200A Air Cooled Torch x 12.5ft
PRO20-12S3DQ18	Pro-Grip® 250A Water Cooled Torch x 12.5ft
D3595-1-1	TIG Adaptor
E700123	Argon Regulator Single Stage 2 Gauge
WP20AK	TIG Spares Kit in Plastic Case
WP26AK	TIG Spares Kit in Plastic Case
ERCP18	Trigger Plug
XR935H	Everyday Light Reactive Helmet - Black
TR005	Trolley
XTS904	Water Cooler

WARRANTY VALID FOR UK AND EIRE ONLY

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TIG INVERTER MACHINES