

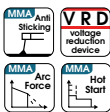


XTS 203 MMA Inverter



- 400V 3 Phase Input
- 200A @ 60% Duty Cycle
- Generator Friendly
- Easy Electrode Striking with Arc Force
- Easy Electrode Re-striking with Hot Start
- Supplied with Electrode Holder, 3m Cable, 3m Earth Lead and Wire Brush
- Connections 35-50mm Dinse
- DC Output
- Lift Arc TIG Mode
- 88V OCV with VRD
- 3 Years Return to Base Warranty
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 and RoHS compliant

MMA INVERTER MACHINES



PROFESSIONAL LEVEL MMA INVERTER

DC Output

The XTS 203 MMA has a DC output and when combined with the correct type of electrode it is suitable for welding alloy, non alloy steels, stainless steel and cast iron.

Electrodes up to 6.0mm can be used with ease.

TIG Welding

By fitting an optional TIG torch and coupling to a suitable gas supply the XTS 203 MMA can be used for TIG welding and is suitable for welding steel and stainless steel.

The lift arc mode limits the arc current when the tungsten touches the work piece preventing electrode damage.

Generator Friendly

The XTS 203 MMA is able to cope with inputs which fluctuate by +/-15% and can be used with the majority of generators. The machine is housed in a rugged steel case.

STOCK CODE	DESCRIPTION
XTS203MMA	250A MMA Inverter 400V
XTS203MMA-P1	Inverter with WP26V Torch Package

Accessory Information

STOCK CODE	DESCRIPTION
CKE403	Electrode Holder Cable Kit x 3m
CKC403	Earth Cables Clamp Kit x 3m
WP26V-12-2IX	WP17 Scratch Start TIG Torch x 12.5ft
E700123	Argon Regulator Single Stage 2 Gauge
WP26AK	TIG Spares Kit in Plastic Case
XR935H	Everyday Light Reactive Welding Helmet
XTICC	Carry Case (Sold separately)

Technical Information

PARAMETER	VALUE
Output Current	10-250A
Input Voltage	400V 3P
Input Current (Max)	16A
Maximum Electrode Size	6.0mm
No Load Voltage	88V (VRD)
Cable Connection	35-50 Dix
Duty Cycle	200A @ 60%
Minimum Fuse Rating	16A
KVA	11
Enclosure Protection	IP23S
Dimensions (mm)	490 x 250 x 400
Weight (kg)	18.5



FOR MORE INFORMATION ON THE XR935H GO TO PAGE 290

WARRANTY VALID FOR UK AND EIRE ONLY



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