

# XTS 202 MMA Inverter



## PROFESSIONAL MMA INVERTER WITH LIFT ARC TIG

### Multi Mode

The XTS 202 has dedicated welding modes for rutile and cellulistic electrodes. The touch button interface is easy to use and ideal for harsh environments.

Electrodes up to 4.0mm can be used with ease.

### TIG Welding

By fitting the optional TIG torch and coupling to a suitable gas supply the XTS 202 can be used for TIG welding and is suitable for welding steel and stainless steel. The lift arc mode limits the arc current when the tungsten touches the work piece preventing electrode damage.

### Generator Friendly

The XTS 202 is able to cope with inputs which fluctuate by +/-15% and can be used with the majority of generators. The machine is housed in a rugged steel case. A carry case is available as an optional extra.

STOCK CODE	DESCRIPTION
XTS202MMA	200A MMA Inverter 230V
XTS202MMA-P1	MMA Inverter with WP17V Torch Package

### Accessory Information

STOCK CODE	DESCRIPTION
CKE203	Electrode Holder Cable Kit x 3m
CKC203	Earth Cables Clamp Kit x 3m
WP17V-12-21X	WP17 Scratch Start TIG Torch x 12.5ft
E700123	Argon Regulator Single Stage 2 Gauge
WP17AK	TIG Spares Kit in Plastic Case
XR935H	Everyday Light Reactive Welding Helmet
XTICC	Carry Case (Sold separately)

WARRANTY VALID FOR UK AND EIRE ONLY

Sales: +44 (0) 1299 266800  
E-Mail: [info@parweld.co.uk](mailto:info@parweld.co.uk)

- 230V Input
- Light weight 8.5kg
- 200A @ 20% Duty Cycle
- Welding Mode for Rutile and Low Hydrogen Electrodes
- Basic Rutile Function
- Cellulistic Function
- Generator Friendly
- Easy Electrode Striking with Arc Force
- Easy Electrode Re-striking with Hot Start
- Supplied with Electrode Holder, 3m Cable, 3m Earth Lead and Wire Brush
- Connections 35-50mm Dinse
- Over Voltage and Over Current Protection
- Digital Amperage Display
- 3 Years Return to Base Warranty
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 and RoHS Compliant

### Technical Information

PARAMETER	VALUE
Output Current	20-200A
Input Voltage	230V 1P
Input Current (Max)	38A
Maximum Electrode Size	4.0mm
No Load Voltage	72V
Cable Connection	35-50 Dix
Duty Cycle	200A @ 20%
Minimum Fuse Rating	32A
KVA	9.2
Enclosure Protection	IP23S
Dimensions (mm)	350 x 160 x 355
Weight (kg)	8.5



FOR MORE INFORMATION ON THE XR935H GO TO PAGE 290



parweld  
WELDING THE FUTURE

MMA INVERTER MACHINES