XTS 142 MMA Inverter





WITH TIG FUNCTION (SINGLE VOLTAGE), COMPLETE WITH STRAP

Portable and Lightweight

The XTS 142 is a highly portable entry level MMA welding machine ideal for occasional maintenance applications. Electrodes up to 3.2mm can be used with ease.

TIG Welding

By fitting the optional TIG torch and coupling to a suitable gas supply the XTS 142 can be used for basic scratch start TIG welding and is suitable for welding steel and stainless steel.

Generator Friendly

The XTS 142 is able to cope with inputs which fluctuate by +/-15% and can be used with the majority of generators. The machine is housed in a rugged steel case. A carry case is available as an optional extra.

STOCK CODE	DESCRIPTION
XTS142	140A MMA Inverter 230V
XTS142-P1	MMA Inverter with WP17V Torch Package

Accessory Information

STOCK CODE	DESCRIPTION	
CKE203	Electrode Holder Cable Kit x 3m	
CKC203	Earth Cables Clamp Kit x 3m	
WP17-V-12-2I	WP17 Scratch Start TIG Torch x 12.5ft	
E700123	Argon Regulator Single Stage 2 Gauge	
WP17AK	TIG Spares Kit in Plastic Case	
XR935H	Everyday Light Reactive Welding Helmet	
XTICC	Carry Case (Sold separately)	

WARRANTY VALID FOR UK AND EIRE ONLY





230V Input

- Lightweight 3.5kg
- 140A @ 20% Duty Cycle
- Connections 10-25mm Dinse
- Supplied with Electrode Holder, 2m Cable, 2m Earth Lead and Wire Brush
- Over Voltage and Over Current Protection
- Supplied with carry strap
- Built in Electrode Anti Sticking
- Ideal for use with Rutile Electrodes
- 3 Years Return to Base Warranty
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 and RoHS Compliant

Technical Information

PARAMETER	VALUE
Output Current	20-140A
Input Voltage	230V 1P
Input Current (Max)	25A
Maximum Electrode Size	3.2mm
Minimum on TIG	40A (Scratch Start)
No Load Voltage	60V
Cable Connection	10-25 Dix
Duty Cycle	140A @ 20%
Minimum Fuse Rating	16A
KVA	3
Enclosure Protection	IP23S
Dimensions (mm)	320 x 185 x 220
Weight (kg)	3.5

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