









PROFESSIONAL LEVEL AIR PLASMA CUTTER

Variable Output

The variable output of the XTP 40 makes it ideal for cutting metals up to 12mm thick where the output power can be fine tuned to minimise dross on the cut edges.

The pilot arc automatically re-ignites enabling easy cutting of mesh or perforated materials. Non HF ignition minimizes the risk of interference with electronic systems.

Generator Friendly

The XTP 40 is able to cope with inputs which fluctuate by +/-10% and can be used with the majority of generators. The machine is housed in a metal case with carry handle and shoulder strap.

| STOCK CODE | DESCRIPTION |
|------------|--|
| XTP40 | Inverter Plasma Cutter Including Torch |
| | |

Accessory Information

| STOCK CODE | DESCRIPTION |
|------------|--|
| CKC403 | Earth Cables Clamp Kit x 3m |
| XR935H | Everyday Light Reactive Welding Helmet – Black |
| XT4000 | Torch Package x 4m Central Connector |
| XTI40AK | Plasma Spares Kit in Plastic Box |

Cut Speed

| MATERIAL | THICKNESS MM | CURRENT AMPS | APPROXIMATE TRAVEL SPEED LPM/ MM/MIN |
|------------|-----------------|-----------------|--------------------------------------|
| Mild Steel | 5.0 | 60 | 155/4000 |
| | 10 | 60 | 66/1000 |
| | 15 | 60 | 35.5/500 |
| | 20 | 60 | 22.2/350 |

WARRANTY VALID FOR UK AND EIRE ONLY



- 40A @ 40% Duty Cycle
- Generator Friendly
- Smart Switching Dual Voltage 110-230V
- Ideal for Mesh Cutting
- 12mm Production Cut
- 20mm Severance Cut
- Supplied with XT4000 Plasma Torch x 6m and 3m Earth Cable
- Auto Over Voltage and Over Current Protection
- Includes built in Air Pressure Regulator
- 3 Years Return to Base Warranty
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 and RoHS Compliant

Technical Information

| PARAMETER | VALUE |
|-------------------------|-----------------|
| Output Current | 10-40A |
| Input Voltage | 110/230V 1P |
| Input Current (max) | 32A/24A |
| Duty Cycle | 40A @ 40% |
| Production Cut Capacity | 12mm |
| Severance Cut Capacity | 20mm |
| Starting Method | Short Circuit |
| Minimum Fuse Rating | 32/16A |
| KVA | 3.7 |
| Enclosure Protection | IP23S |
| Dimensions (mm) | 430 x 170 x 270 |
| Weight (kg) | 12.6 |
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FOR INFORMATION ON THE PARWELD XT4000 TORCH PLEASE REFER TO **PAGE 217**



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